

Name of Cluster (Mini Cluster) with No of Units & Location	<div>Meeting Serial Number : 11</div> <div> ✓ Name of Cluster : Subros Tier -1, Cluster -1 </div> <div> ✓ No. of Units in cluster : 7 </div> <div> ✓ Location : Manesar, Haryana </div>
Brief Description	<div> ✓ Type of Cluster : Automobile </div> <div> ✓ In Stage of Cluster : 5 </div> <div> ✓ LMC Cost : 2478390 </div> <div> ✓ Start Date : 10/14/2014 </div> <div> ✓ Completion Date : 9/15/2016 </div>

Success stories with Photographs

BST

5S – Phase 2

TITLE : 2S IMPLEMENTATION

BEFORE



COMMENTS:

- a) UNIDENTIFIED DRUMS , OIL PUMP , DIESEL CANS & ELECTRIC PANEL AT DG AREA

AFTER (02.05.2015)



COMMENTS:

- a) IDENTIFICATION DONE IN DG SECTION

BENEFITS: a) Easy to identified

BST

VISUAL MANAGEMENT – Phase 3

TITLE : SAFETY STICKERS

BEFORE



AFTER (16/10/2015)



COMMENTS:

a) MOTIVATIONAL POSTER DISPLAYED

COMMENTS: SAFETY POSTERS DISPLAYED ALSO

BENEFITS: a) GOOD VISUAL EFFECTS

	Achievements (per unit)	
	5S	Monthly Internal audits initiated
	KAIZENS	20-50 KAIZENS
	PRODUCTIVITY	20-30% reduction in rejection PPM
	TRAINING	Upto 30 persons
	ANNUAL SAVINGS (Rs)	2-5 lac
Way forward	Sustenance Report in Place 5th Stage Audit – Out of 7 units, Audit of 1 unit complete	
Problems if Any	NIL	
Name of NMIU	NABET, QCI	

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