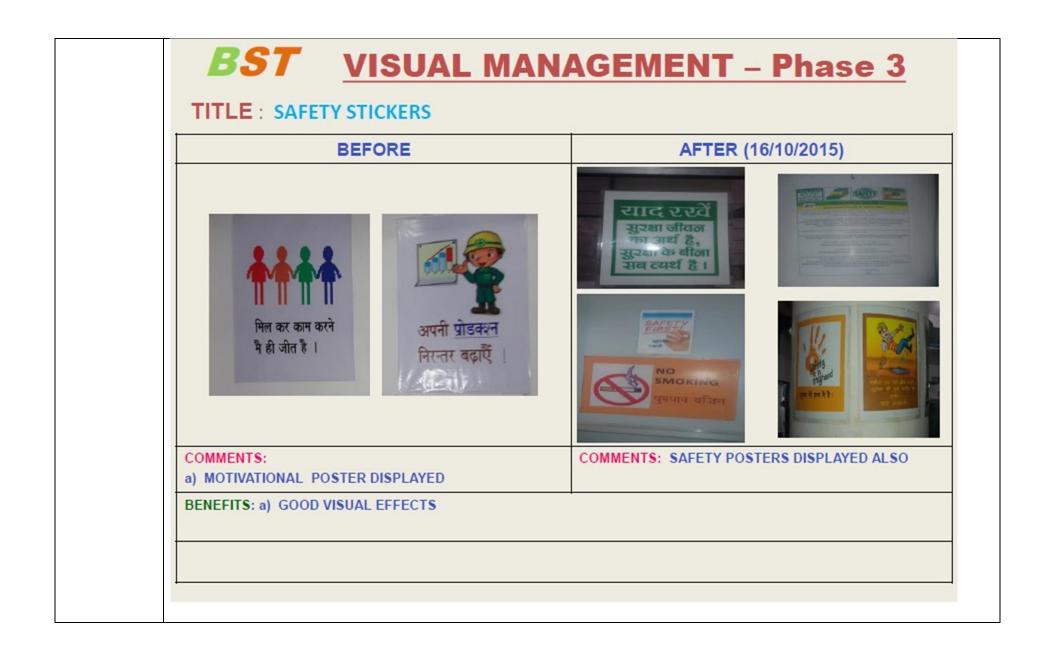
Name of Cluster (Mini Cluster) with No of Units & Location	 Meeting Serial Number : 11 ✓ Name of Cluster : Subros Tier -1, Cluster -1 ✓ No. of Units in cluster : 7 ✓ Location : Manesar, Haryana 		er : 11
Brief Description	 ✓ Type of Cluster ✓ In Stage of Cluster ✓ LMC Cost ✓ Start Date ✓ Completion Date 	: Automobile : 5 : 2478390 : 10/14/2014 : 9/15/2016	





	Achievements (per unit)		
	5S	Monthly Internal audits initiated	
	KAIZENS	20-50 KAIZENS	
	PRODUCTIVITY	20-30% reduction in rejection PPM	
	TRAINING	Upto 30 persons	
	ANNUAL SAVINGS (Rs)	2-5 lac	
Way forward	Sustenance Report in Place 5 th Stage Audit – Out of 7 units, Audit of 1 unit complete		
Problems if Any	NIL		
Name of NMIU	NABET, QCI		

Name of Nodal Officer with Contact Details	Ruby Kumar 9560333574
	MACE 9818637254